



COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM

STATE ONLY OPERATING PERMIT

Issue Date: December 2, 2003
Expiration Date: December 31, 2008

Effective Date: January 1, 2004

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 67-05076

Synthetic Minor

Federal Tax Id - Plant Code: 23-0551725-1

Owner Information

Name: EISENHART WALLCOVERINGS COMPANY

Mailing Address: 400 PINE ST
HANOVER, PA 17331-0464

Plant Information

Plant: EISENHART WALLCOVERINGS CO/PINE ST PLT

Location: 67 York County 67002 Hanover Borough
SIC Code: 2621 Manufacturing - Paper Mills

Responsible Official

Name: HARVEY JANNOTTA
Title: VP
Phone: (717) 632 - 8024

Permit Contact Person

Name: HARVEY JANNOTTA
Title: VP
Phone: (717) 632 - 8024

[Signature] _____
LEIF ERICSON, SOUTHCENTRAL REGION AIR PROGRAM MANAGER



Section A. Table of Contents

Section A. Facility/Source Identification

Table of Contents
Site Inventory List

Section B. General State Only Requirements

- #001 Definitions.
- #002 Operating Permit Duration.
- #003 Permit Renewal.
- #004 Operating Permit Fees under Subchapter I.
- #005 Transfer of Operating Permits.
- #006 Inspection and Entry.
- #007 Compliance Requirements.
- #008 Need to Halt or Reduce Activity Not a Defense.
- #009 Duty to Provide Information.
- #010 Revising an Operating Permit for Cause.
- #011 Operating Permit Modifications
- #012 Severability Clause.
- #013 De Minimis Emission Increases.
- #014 Operational Flexibility.
- #015 Reactivation
- #016 Health Risk-based Emission Standards and Operating Practice Requirements.
- #017 Circumvention.
- #018 Reporting Requirements.
- #019 Sampling, Testing and Monitoring Procedures.
- #020 Recordkeeping.
- #021 Property Rights.
- #022 Alternative Operating Scenarios.

Section C. Site Level Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

Section D. Source Level Requirements

- D-I: Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

Section E. Source Group Restrictions

- E-I: Restrictions
- E-II: Testing Requirements
- E-III: Monitoring Requirements
- E-IV: Recordkeeping Requirements



Section A. Table of Contents

E-V: Reporting Requirements
E-VI: Work Practice Standards
E-VII: Additional Requirements

Section F. Alternative Operating Scenario(s)

F-I: Restrictions
F-II: Testing Requirements
F-III: Monitoring Requirements
F-IV: Recordkeeping Requirements
F-V: Reporting Requirements
F-VI: Work Practice Standards
F-VII: Additional Requirements

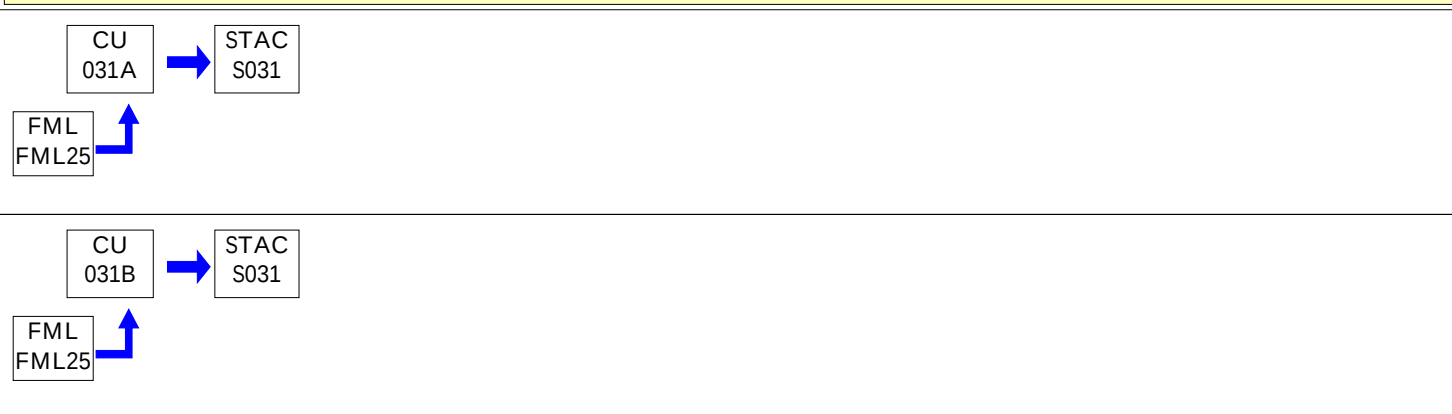
Section G. Emission Restriction Summary

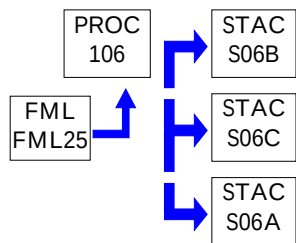
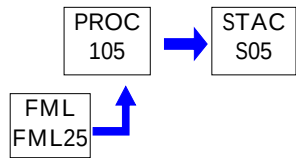
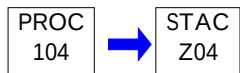
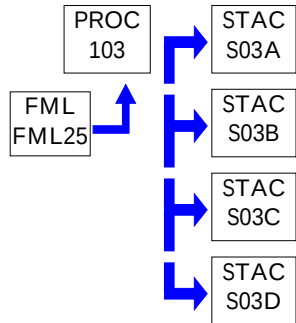
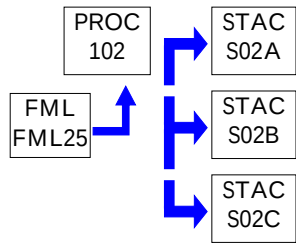
Section H. Miscellaneous

Section A. Site Inventory List

Source ID	Source Name	Capacity/Throughput	Fuel/Material
031A	CLEAVER BROOKS BOILER	8.40 MMBTU / HR	
		8.37 MCF / HR	Natural Gas
031B	YORK SHIPLEY BOILER	7.50 MMBTU / HR	
		7.53 MCF / HR	Natural Gas
102	FLEXO LINE #1 (PRESS & TOP COATER)	2.42 MCF / HR	Natural Gas
		5.00 Lbs / HR	VOC
103	FLEXO LINE #2 (PRESS / TOP COATER / GRAVURE)	2.42 MCF / HR	Natural Gas
		5.00 Lbs / HR	VOC
104	8 SURFACE PRINTERS / GROUNDERS	25.00 Lbs / HR	VOC
105	2 WOLVERINE TOP COATERS & 2 OVENS	6.00 MCF / HR	Natural Gas
		1.00 Lbs / HR	VOC
106	FLEXO LINE #3 (PRESS & TOP COATER)	2.42 MCF / HR	Natural Gas
		5.00 Lbs / HR	VOC
FML25	NATURAL GAS PIPELINE		
S02A	SOURCE 102 INNER STATION DRYING STACK		
S02B	SOURCE 102 MAIN OVEN STACK		
S02C	SOURCE 102 TOP COATER OVEN STACK		
S031	BOILER STACK		
S03A	SOURCE 103 INNER STATION DRYING STACK		
S03B	SOURCE 103 MAIN OVEN STACK		
S03C	SOURCE 103 TOP COATER OVEN STACK		
S03D	SOURCE 103 GRAVURE STACK		
S05	SOURCE 105 OVEN STACK		
S06A	SOURCE 106 INNER STATION DRYING STACK		
S06B	SOURCE 106 MAIN OVEN STACK		
S06C	SOURCE 106 TOP COATER STACK		
Z04	SOURCE 104 FUGITIVE EMISSIONS		

PERMIT MAPS







Section B. General State Only Requirements

#001 [25 Pa. Code § 121.1]

Definitions.

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]

Operating Permit Duration.

(a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.

(b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)&(c)]

Permit Renewal.

(a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.

(b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.

(c) The permittee shall submit with the renewal application a fee for the processing of the application and an additional annual administrative fee as specified in 25 Pa. Code § 127.703(b) and (c). The fees shall be made payable to "The Commonwealth of Pennsylvania - Clean Air Fund" and shall be for the amount specified in the following schedule specified in 25 Pa. Code § 127.703(b) and (c).

(1) Three hundred dollars for applications filed during the 2000-2004 calendar years.

(2) Three hundred seventy-five dollars for applications filed for the calendar years beginning in 2005.

(d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.

(e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).

(f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]

Operating Permit Fees under Subchapter I.

(a) The permittee shall pay fees according to the following schedule specified in 25 Pa. Code § 127.703(b):

(1) Three hundred dollars for applications filed during the 2000-2004 calendar years.

(2) Three hundred seventy-five dollars for applications filed for the calendar years beginning in 2005.

This fee schedule shall apply to the processing of an application for an operating permit as well as the extension, modification, revision, renewal, and re-issuance of each operating permit or part thereof.

Section B. General State Only Requirements

(b) The permittee shall pay an annual operating permit administrative fee according to the fee schedule established in 25 Pa. Code § 127.703(c).

(1) Two hundred fifty dollars for applications filed during the 1995-1999 calendar years.

(2) Three hundred dollars for applications filed during the 2000-2004 calendar years.

(3) Three hundred seventy-five dollars for applications filed during the years beginning in 2005.

(c) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania - Clean Air Fund".

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

Transfer of Operating Permits.

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

Inspection and Entry.

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]

Compliance Requirements.

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

(1) Enforcement action

(2) Permit termination, revocation and reissuance or modification

Section B. General State Only Requirements

(3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]

Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]

Duty to Provide Information.

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]

Revising an Operating Permit for Cause.

This operating permit may be modified, revoked, reopened and reissued or terminated for cause if one or more of the following applies:

(a) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(b) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(c) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(d) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450 & 127.462]

Operating Permit Modifications

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

(b) Administrative Amendments. The permittee shall make administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall make minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

Section B. General State Only Requirements

(d) Permit modifications which do not qualify as minor permit modifications under 25 Pa. Code § 127.541 will be treated as a significant operating permit revision subject to the public notification procedures in §§ 127.424 and 127.425.

#012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]

De Minimis Emission Increases.

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

Section B. General State Only Requirements

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and /or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]

Operational Flexibility.

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

(1) Section 127.14 (relating to exemptions)

(2) Section 127.447 (relating to alternative operating scenarios)

(3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)

(4) Section 127.449 (relating to de minimis emission increases)

(5) Section 127.450 (relating to administrative operating permit amendments)

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11]

Reactivation

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code §



Section B. General State Only Requirements

127.11a(b).

#016 [25 Pa. Code § 127.36]

Health Risk-based Emission Standards and Operating Practice Requirements.

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]

Circumvention.

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]

Reporting Requirements.

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]

Sampling, Testing and Monitoring Procedures.

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

Section B. General State Only Requirements

#020 [25 Pa. Code §§ 127.441(c) and 135.5]

Recordkeeping.

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]

Property Rights.

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]

Alternative Operating Scenarios.

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

SECTION C. Site Level Requirements**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

The permittee shall not allow the emission into the outdoor atmosphere of a fugitive air contaminant from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving, and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars, and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Sources and classes of sources other than those identified in (1)-(5), above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (i) The emissions are of minor significance with respect to causing air pollution; and
 - (ii) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]

Fugitive particulate matter

The permittee shall not allow the emission of fugitive particulate matter into the outdoor atmosphere from a source specified in Condition #001 of Section C if the emissions are visible at the point the emissions pass outside the permittee's property.

003 [25 Pa. Code §123.31]

Limitations

The permittee shall not allow the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the permittee's property.

004 [25 Pa. Code §123.41]

Limitations

The permittee shall not allow the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any one hour.
- (2) Equal to or greater than 60% at any time.

005 [25 Pa. Code §123.42]

Exceptions

The emission limitations of Condition #004 of Section C shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) The emission results from sources specified in Condition #001(1)-(6) of Section C.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from RACT Operating Permit No. 67-2021]

The permittee shall limit the facility's annual emissions to less than the following thresholds during any consecutive 12-

SECTION C. Site Level Requirements

month period:

- (a) 100 tons per year (TPY) of nitrogen oxides (NO_x).
- (b) 100 TPY of carbon monoxide (CO).
- (c) 50 TPY of volatile organic compounds (VOC).
- (d) 100 TPY of sulfur oxides (SO_x).
- (e) 100 TPY of PM-10 (particulate matter having an effective aerodynamic diameter less than or equal to a nominal 10 micron body).
- (f) 10 TPY of any individual hazardous air pollutant (HAP).
- (g) 25 TPY of aggregate HAPs.

007 [25 Pa. Code §129.14]

Open burning operations

(a) The permittee shall not allow the open burning of material on the permittee's property in a manner such that:

- (1) The emissions are visible, at any time, at the point such emissions pass outside the permittee's property.
- (2) Malodorous air contaminants from the open burning are detectable outside the permittee's property.
- (3) The emissions interfere with the reasonable enjoyment of life or property.
- (4) The emissions cause damage to vegetation or property.
- (5) The emissions are or may be deleterious to human or animal health.

(b) The requirements of (a), above, do not apply when the open burning operations result from:

- (1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.
- (2) A fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.
- (3) A fire set for the prevention and control of disease or pests, when approved by the Department.
- (4) A fire set solely for recreational or ceremonial purposes.
- (5) A fire set solely for cooking food.

(c) This permit condition does not constitute authorization to burn solid waste pursuant to Section 610(3) of the Solid Waste Management Act (SWMA), contained at 35 P.S. Section 6018.610(3), or any other provision of the SWMA.

II. TESTING REQUIREMENTS.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The Department reserves the right to require exhaust stack testing of the sources referenced in this permit to measure emissions for purposes including verification of permit condition compliance and estimation of annual air emissions.

009 [25 Pa. Code §139.1]

Sampling facilities.

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

010 [25 Pa. Code §139.11]

General requirements.

(a) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be

SECTION C. Site Level Requirements

requested by the Department.

(b) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, at a minimum, all of the following:

- (1) A thorough source description, including a description of any air cleaning devices and the flue.
- (2) Process conditions, for example, the ink usage rate, fuel firing rate, boiler pressure or temperature, and other conditions which may affect emissions from the process.
- (3) The location of the sampling ports.
- (4) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage CO, CO₂, O₂, and N₂), static and barometric pressures.
- (5) Sample collection techniques employed, including procedures used, equipment descriptions, and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (6) Laboratory procedures and results.
- (7) Calculated results.

III. MONITORING REQUIREMENTS.

011 [25 Pa. Code §123.43]

Measuring techniques

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements (e.g. Continuous Opacity Monitor).
- (2) Observers trained and certified in EPA Reference Method 9 to measure plume opacity with the naked eye; or with the aid of any device(s) approved by the Department.

012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall conduct a weekly inspection around the plant periphery during daylight hours when the plant is in production to detect visible emissions, fugitive particulate matter emissions, and malodorous air contaminants. Weekly inspections are necessary to determine:

- (a) The presence of visible emissions. Visible emissions may be measured according to the methods specified in Section C, Condition #011. Alternately, plant personnel who observe visible emissions may report the incidence of visible emissions to the Department within two (2) hours of the incident and make arrangements for a certified observer to measure the visible emissions.
- (b) The presence of fugitive particulate matter emissions beyond the plant property boundaries, as stated in Section C, Condition #002.
- (c) The presence of malodorous air contaminants beyond the plant property boundaries, as stated in Section C, Condition #003.

013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall calculate monthly air emissions from the facility using EPA AP-42 emission factors, manufacturer-supplied emission factors, or other method(s) approved by the Department in order to demonstrate compliance with Condition #006 of Section C.

**SECTION C. Site Level Requirements****IV. RECORDKEEPING REQUIREMENTS.**

014 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of the monthly air emissions referenced in Condition #013 of Section C.

The permittee shall retain these records for a minimum of five (5) years. The records shall be made available to the Department upon its request.

015 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of the monthly usage of each fuel consumed at the entire facility.

The permittee shall retain these records for a minimum of five (5) years. The records shall be made available to the Department upon its request.

016 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of the weekly inspections referenced in Condition #012 of Section C. The records shall include, at a minimum, the following information:

- (1) The name of the company representative monitoring these instances.
- (2) The date and time of the observation.
- (3) The wind direction during each observation.
- (4) A description of the emissions and /or malodors observed and actions taken to mitigate them.

The permittee shall retain these records for a minimum of five (5) years. The records shall be made available to the Department upon its request.

V. REPORTING REQUIREMENTS.

017 [25 Pa. Code §127.442]

Reporting requirements.

The permittee shall report malfunctions to the Department. As defined in 40 CFR Section 60.2 and incorporated by reference in 25 Pa. Code Chapter 122, a malfunction is any sudden, infrequent and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner that may result in an increase in air emissions. Failures that are caused in part by poor maintenance or careless operation are not malfunctions. Malfunctions shall be reported as follows:

(a) Any malfunction which poses an imminent danger to the public health, safety, welfare, and environment, shall be immediately reported to the Department by telephone. The telephone report of such malfunctions shall occur no later than two (2) hours after the incident. The permittee shall submit a written report of instances of such malfunctions to the Department within three (3) days of the telephone report.

(b) Unless otherwise required by this permit, any other malfunction that is not subject to the reporting requirements of part (a), above, shall be reported to the Department, in writing, within five (5) days of malfunction discovery.

018 [25 Pa. Code §135.3]

Reporting

(a) An annual air emissions report for a given calendar year is due no later than March 1 of the following year, and shall be submitted to the York District Supervisor unless otherwise specified.

(b) The permittee may request an extension of time from the Department for the filing of the annual report specified in part (a), above, and the Department may grant the extension for reasonable cause.

SECTION C. Site Level Requirements**VI. WORK PRACTICE REQUIREMENTS.**

019 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne from any source specified in Condition #001(1)-(6) of Section C. These actions shall include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water, or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

020 [25 Pa. Code §127.444]

Compliance requirements.

The permittee shall operate and maintain all sources and any air cleaning devices identified in this operating permit in accordance with the manufacturer's recommendations/specifications, as well as in a manner consistent with good operating practices.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: 031A

Source Name: CLEAVER BROOKS BOILER

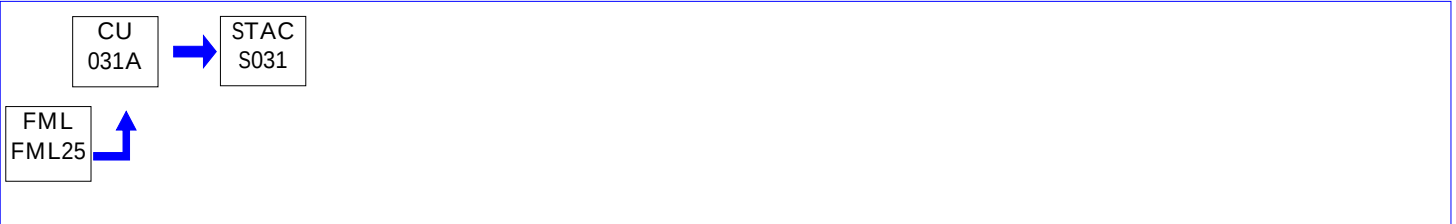
Source Capacity / Throughput:

8.40 MMBTU / HR

8.37 MCF / HR

Natural Gas

This source occurs in the following groups: G01

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**SECTION D. Source Level Requirements**

Source ID: 031B

Source Name: YORK SHIPLEY BOILER

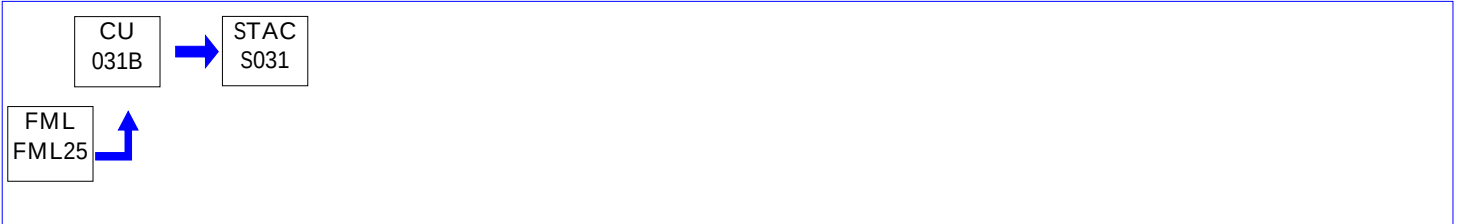
Source Capacity / Throughput:

7.50 MMBTU / HR

7.53 MCF / HR

Natural Gas

This source occurs in the following groups: G01

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

SECTION D. Source Level Requirements

Source ID: 102

Source Name: FLEXO LINE #1 (PRESS & TOP COATER)

Source Capacity / Throughput:

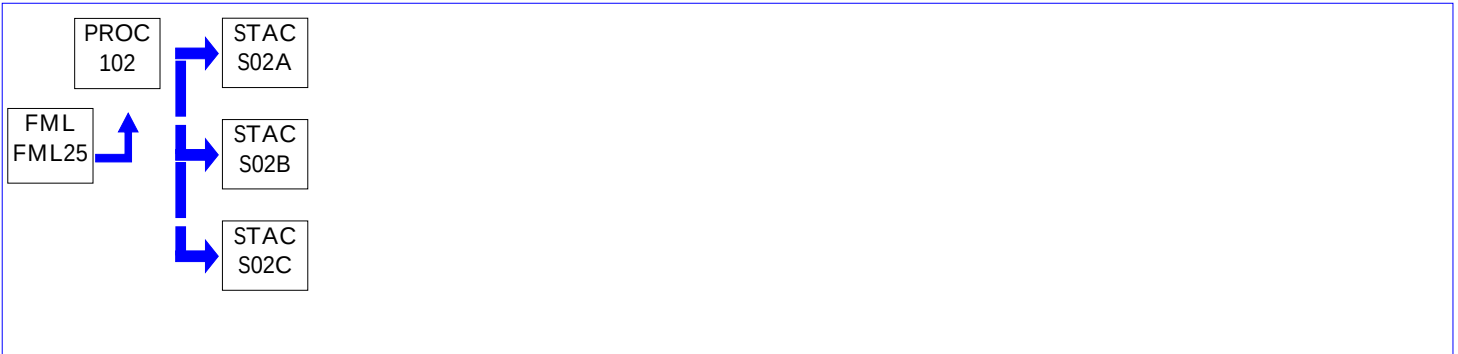
2.42 MCF / HR

Natural Gas

5.00 Lbs / HR

VOC

This source occurs in the following groups: G02
G03
G04



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

SECTION D. Source Level Requirements

Source ID: 103

Source Name: FLEXO LINE #2 (PRESS / TOP COATER / GRAVURE)

Source Capacity / Throughput:

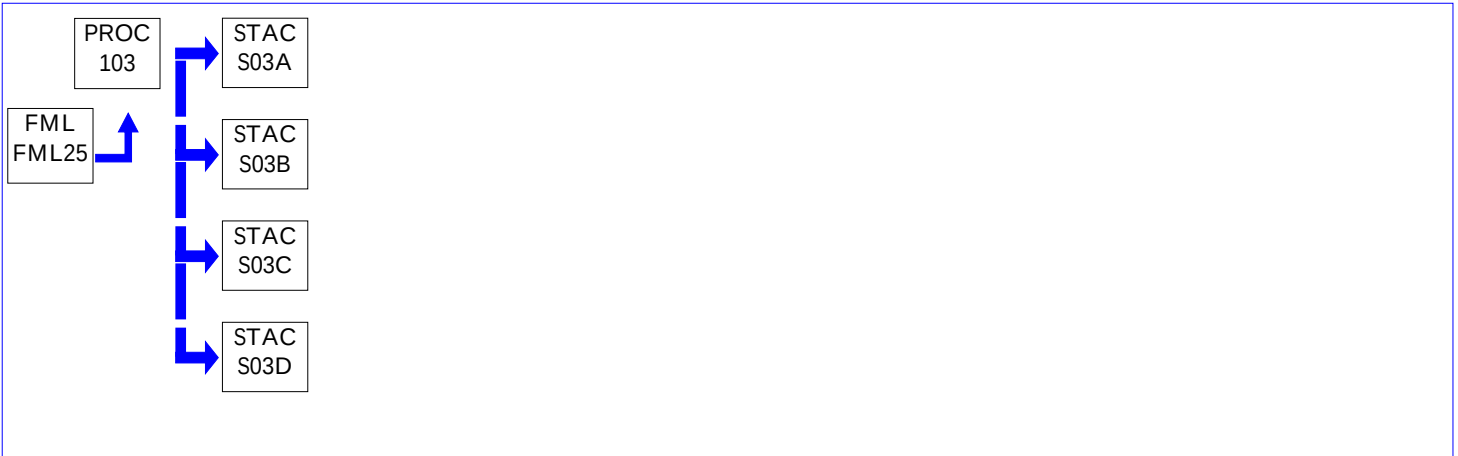
2.42 MCF / HR

Natural Gas

5.00 Lbs / HR

VOC

This source occurs in the following groups: G02
G03
G04



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

SECTION D. Source Level Requirements

Source ID: 104

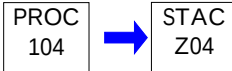
Source Name: 8 SURFACE PRINTERS/GROUNDERS

Source Capacity / Throughput:

25.00 Lbs/HR

VOC

This source occurs in the following groups: G02

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**SECTION D. Source Level Requirements**

Source ID: 105

Source Name: 2 WOLVERINE TOP COATERS & 2 OVENS

Source Capacity / Throughput:

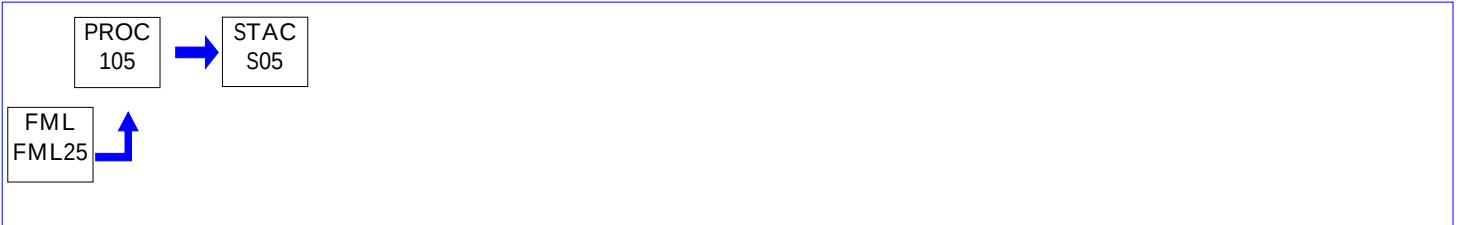
6.00 MCF / HR

Natural Gas

1.00 Lbs / HR

VOC

This source occurs in the following groups: G02
G04

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

SECTION D. Source Level Requirements

Source ID: 106

Source Name: FLEXO LINE #3 (PRESS & TOP COATER)

Source Capacity / Throughput:

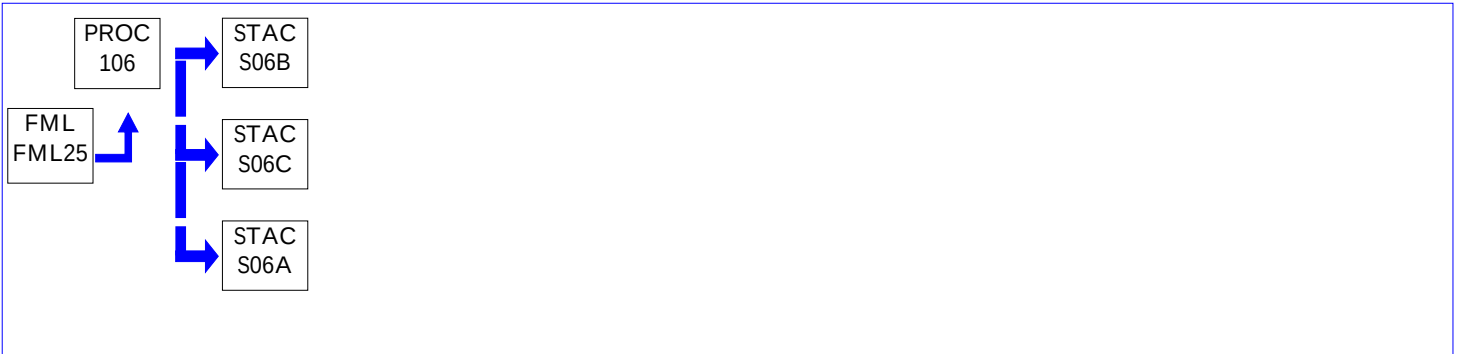
2.42 MCF / HR

Natural Gas

5.00 Lbs / HR

VOC

This source occurs in the following groups: G02
G03
G04



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**SECTION E. Source Group Restrictions.**

Group Name: G01

Group Description: TWO NG-FIRED BOILERS

Sources included in this group:

ID	Name
031A	CLEAVER BROOKS BOILER
031B	YORK SHIPLEY BOILER

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.11]

Combustion units

The permittee shall not allow the emission of particulate matter into the outdoor atmosphere from either Group G01 boiler in excess of 0.4 pound per million BTU of heat input.

002 [25 Pa. Code §123.22]

Combustion units

The permittee shall not allow the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from either Group G01 boiler in excess of four (4) pounds per million BTU of heat input over any one (1) hour period.

[Compliance with the requirement(s) specified in this streamlined permit condition assures compliance with the SIP-approved sulfur dioxide emission limit specified in 40 CFR 52.2020(c)(1)]

Fuel Restriction(s).

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall operate each Group G01 boiler using natural gas fuel only.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

SECTION E. Source Group Restrictions.

Group Name: G02

Group Description: RACT SOURCES

Sources included in this group:

ID	Name
102	FLEXO LINE #1 (PRESS & TOP COATER)
103	FLEXO LINE #2 (PRESS/TOP COATER/ GRAVURE)
104	8 SURFACE PRINTERS/ GROUNDERS
105	2 WOLVERINE TOP COATERS & 2 OVENS
106	FLEXO LINE #3 (PRESS & TOP COATER)

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §129.92]

RACT proposal requirements

[Additional authority for this permit condition is also derived from RACT Operating Permit No. 67-2021]

The permittee shall not cause or permit the emission into the outdoor atmosphere of volatile organic compounds (VOCs) from any surface coatings applied at Source IDs 102 (top coater only), 103 (top coater only), 104, 105, and 106 (top coater only) in excess of 4.84 pounds VOC per gallon of coating solids (as applied to the substrate, minus water and exempt VOCs).

The VOC content of the as applied coatings, expressed in units of pounds VOC per gallon of coating solids, shall be calculated as follows:

$$\text{VOC} = (\text{Wo})(\text{Dc}) / (\text{Vn})$$

where:

VOC = VOC content expressed in units of pounds VOC per gallon coating solids

Wo = weight percent of VOC (Wv - Ww - Wex)

Wv = weight percent of total volatiles (100% - Wn)

Ww = weight percent of water

Wex = weight percent of exempt VOCs

Dc = density of coating (pounds per gallon), at 25°C

Wn = weight percent of solids of the as applied coating

Vn = volume percent of solids of the as applied coating

[Compliance with the requirement(s) specified in this streamlined plan approval condition assures compliance with the provisions contained at 40 CFR Section 52.2020(c)(94) that were approved by EPA as an amendment to the Commonwealth of Pennsylvania's SIP and became federally enforceable on September 18, 2001]

II. TESTING REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall demonstrate compliance with Condition #001, above, for each VOC-containing ink* and surface coating* by one of the following methods:

(a) For inks and surface coatings applied as they are received from the manufacturer, the permittee may demonstrate compliance with the applicable standard by obtaining EPA Method 24 certification testing from the manufacturer (or Certified Product Data Sheets (CPDSs)).

(b) In the absence of EPA Method 24 certification testing from the manufacturer (or CPDSs) allowed under (a), above, the permittee shall perform EPA Method 24 certification testing on all inks and surface coatings applied as received from the manufacturer.

(c) The permittee shall perform EPA Method 24 certification testing on all inks and surface coatings that are not applied as they are received from the manufacturer.

**SECTION E. Source Group Restrictions.**

(d) The permittee may use calculated VOC content values in lieu of EPA Method 24 certification testing for customized inks and surface coatings where the permittee maintains a CPDS for all ink / surface coating constituents (i.e. coatings, pigments, thinners/cutting solvents). This option is available in those cases where both the base ink / coating and the final customized ink / coating comply with the applicable standard. In the event of any inconsistency between the calculated VOC content and data obtained from EPA Method 24 certification testing, the latter shall take precedence.

To assist in the compliance demonstration with the applicable standard, either ASTM Method D2697 or ASTM Method D6093 (or other method approved by the Department) must be performed on each ink and surface coating to determine its solids content. If a CPDS is provided that includes its solids content, then neither of the aforementioned solids content test methods need to be performed on that ink / surface coating.

* Applies to the following sources: Source IDs 102 (top coater only), 103 (top coater only), 104, 105, and 106 (top coater only)

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

003 [25 Pa. Code §129.52]

Surface coating processes

The permittee shall maintain daily records of:

(a) The following parameters for each coating, thinner and other component(s) as supplied*:

- (1) The coating, thinner or component(s) name and identification number
- (2) The volume used
- (3) The mix ratio for the as applied surface coating
- (4) The density or specific gravity
- (5) The weight percent of total volatiles, water, solids and exempt VOCs
- (6) The volume percent of solids

(b) The VOC content of each coating, thinner and other component(s) as supplied.

(c) The VOC content of each as applied surface coating.

The permittee shall maintain these records for a minimum of five (5) years. The records shall be made available to the Department upon request.

[Compliance with the requirement(s) specified in this streamlined plan approval condition assures compliance with the provisions contained at 40 CFR Section 52.2020(c)(94) that were approved by EPA as an amendment to the Commonwealth of Pennsylvania's SIP and became federally enforceable on September 18, 2001]

* Applies to the following sources: Source IDs 102 (top coater only), 103 (top coater only), 104, 105, and 106 (top coater only)

004 [25 Pa. Code §129.92]

RACT proposal requirements

[Additional authority for this permit condition is also derived from RACT Operating Permit No. 67-2021]

(a) The permittee shall maintain records of all EPA Method 24 certification testing performed (or CPDSs), as well as any solids content testing performed, in accordance with Condition #002, above, for the most recent five (5) year period. The records shall be made available to the Department upon its request.

(b) The permittee shall maintain Material Safety Data Sheets (MSDSs) or CPDSs for all inks and surface coatings not addressed in Condition #002, above.

005 [25 Pa. Code §129.92]

RACT proposal requirements

[Additional authority for this permit condition is also derived from RACT Operating Permit No. 67-2021]

SECTION E. Source Group Restrictions.

The permittee shall maintain monthly records of the following for each Group G02 source:

(a) The following parameters for each coating, thinner and other component(s) as supplied:

- (1) The coating, thinner or component(s) name and identification number
- (2) The volume used (gallons)
- (3) The coating density
- (4) The weight percent of VOC (minus exempt VOC)
- (5) The weight percent of each HAP

(b) The resultant VOC emissions

(c) The resultant HAP emissions

V. REPORTING REQUIREMENTS.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall report any new ink / surface coating*, or any compositional changes in an existing ink / surface coating* that results in an increase in VOC content, to the York District Supervisor prior to its use. Information to be reported shall include:

(a) The following parameters for each ink, coating, thinner and other component(s) as supplied:

- (1) The coating, thinner or component(s) name and identification number
- (2) The mix ratio for the as applied surface coating
- (3) The density
- (4) The weight and volume percent of total volatiles, water, solids and exempt VOCs

(b) The VOC content (pounds VOC per gallon of coating solids, minus water and exempt VOCs) of each ink, surface coating, thinner and other component(s) as supplied.

(c) The VOC content (pounds VOC per gallon of coating solids, minus water and exempt VOCs) of each as applied ink / surface coating.

* Applies to the following sources: Source IDs 102 (top coater only), 103 (top coater only), 104, 105, and 106 (top coater only)

007 [25 Pa. Code §129.92]

RACT proposal requirements

[Additional authority for this permit condition is also derived from RACT Operating Permit No. 67-2021 and 25 Pa. Code Section 135.3]

(1) The permittee shall include the following information for each ink, coating, thinner and other component(s) applied at each Group G02 source in the annual air emissions report referenced in Section C, Condition #018:

- (a) Name and identification number
- (b) The VOC content of the ink, coating, thinner and other component(s) as supplied (pounds VOC per gallon of coating solids, minus water and exempt VOCs)
- (c) The VOC content of the as applied ink or surface coating (pounds VOC per gallon of coating solids, minus water and exempt VOCs)
- (d) Coating density (pounds per gallon, at 25°C)
- (e) Percent total volatiles (by weight and volume)
- (f) Percent water (by weight and volume)
- (g) Percent solids (by weight and volume)
- (h) Percent exempt VOC(s) (by weight and volume)
- (i) Percent VOCs (by weight and volume)
- (j) Mix ratio for the as applied surface coating
- (k) Percent hazardous air pollutant(s) (HAP(s)) (by weight and by type)
- (l) Gallons per month used
- (m) Pounds per month of VOC emissions

SECTION E. Source Group Restrictions.

(n) Pounds per month of HAP(s) emissions (by type)

The permittee shall also include the type and amount (gallons per month) of organic cleanup solvent(s) collectively used during the operation of Group G02 sources, as well as the resultant monthly VOC and HAP(s) emissions.

This information shall be reported using VOC Worksheets supplied by the Department, or an equivalent format acceptable to the Department.

(2) The total days and hours of operation for each Group G02 source shall also be included in the annual report.

008 [25 Pa. Code §129.92]

RACT proposal requirements

[Additional authority for this permit condition is also derived from RACT Operating Permit No. 67-2021 and 25 Pa. Code Section 135.3]

The permittee shall provide the following information for waste inks, coatings, solvents, or mixtures sent off-site for recycling or disposal in order to obtain credit for VOC and HAP(s) emissions reporting for (1)(m) and (1)(n), respectively, of Condition #007, above:

- (a) Pounds or gallons per month of waste coatings, solvents, or mixtures shipped from the facility
- (b) Waste profile or sampling data for each shipment
- (c) Identification of the waste disposal company for each shipment

VI. WORK PRACTICE REQUIREMENTS.

009 [25 Pa. Code §129.92]

RACT proposal requirements

[Additional authority for this permit condition is also derived from RACT Operating Permit No. 67-2021]

The permittee shall keep all ink and surface coating containers which contain VOCs tightly closed when not in use. Spills of materials containing VOCs shall be cleaned up immediately with cleaning cloths or other methods that will minimize the evaporation of VOCs into the atmosphere. Solvent-laden cleaning cloths shall be kept in closed containers when not in use.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**SECTION E. Source Group Restrictions.**

Group Name: G03

Group Description: SOURCES SUBJECT TO MACT SUBPART KK

Sources included in this group:

ID	Name
102	FLEXO LINE #1 (PRESS & TOP COATER)
103	FLEXO LINE #2 (PRESS/TOP COATER/ GRAVURE)
106	FLEXO LINE #3 (PRESS & TOP COATER)

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain monthly records of the following for each Group G03 press:

(a) The following parameters for each coating, thinner and other component(s) as supplied:

- (1) The coating, thinner or component(s) name and identification number
- (2) The volume used (gallons)
- (3) The weight percent of VOC (minus exempt VOC)
- (4) The weight percent of each HAP

(b) The resultant VOC emissions

(c) The resultant HAP emissions

[Compliance with the requirement(s) specified in this streamlined permit condition assures compliance with the record keeping requirements specified in 40 CFR Section 63.829(d)]

V. REPORTING REQUIREMENTS.

002 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.830]

Subpart KK--National Emission Standards for the Printing and Publishing Industry Reporting requirements.

[Additional authority for this permit condition is also authorized by 40 CFR Section 63.9]

The permittee shall submit an initial notification report to the U.S. EPA and the Department. The report shall include the following information:

(a) The name and address of the owner or operator.

(b) The address (i.e., physical location) of the Group G03 presses.

(c) A statement that the Group G03 presses are subject to 40 CFR Part 63, Subpart KK - National Emission Standards for the Printing and Publishing Industry.

(d) A brief description of each Group G03 press, including the operating design capacity, web width, web speed, stack description (including height and width), and the hazardous air pollutant (HAP) emissions for calendar year 2002.

SECTION E. Source Group Restrictions.

- (e) The installation date of each Group G03 press.
- (f) A statement that the facility is an area source of HAP emissions.

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

003 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.820]
Subpart KK--National Emission Standards for the Printing and Publishing Industry
Applicability.

All of the Group G03 presses are subject to 40 CFR Part 63, Subpart KK - National Emission Standards for the Printing and Publishing Industry. The permittee shall comply with all applicable standards, compliance provisions, test methods, monitoring, record keeping, and reporting requirements contained at 40 CFR Sections 63.820 through Section 63.830. 40 CFR Section 63.13(a) requires submission of copies of all requests, reports, applications, submittals, and other communications to both the U.S. Environmental Protection Agency (U.S. EPA) and the Department. The U.S. EPA copies shall be forwarded to:

Director
Air Protection Division
U.S. EPA, Region III
1650 Arch Street
Philadelphia, PA 19103-2029

**SECTION E. Source Group Restrictions.**

Group Name: G04

Group Description: NATURAL GAS-FIRED DRYERS

Sources included in this group:

ID	Name
102	FLEXO LINE #1 (PRESS & TOP COATER)
103	FLEXO LINE #2 (PRESS/TOP COATER/ GRAVURE)
105	2 WOLVERINE TOP COATERS & 2 OVENS
106	FLEXO LINE #3 (PRESS & TOP COATER)

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

Particulate matter emissions from each Group G04 dryer's exhaust shall not exceed 0.04 grain per dry standard cubic foot.

002 [25 Pa. Code §123.21]

GeneralThe concentration of sulfur oxides, expressed as sulfur dioxide (SO₂), in each Group G04 dryer's effluent gas shall not exceed 500 parts per million, by volume (dry basis).**Fuel Restriction(s).**

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall operate each Group G04 dryer using natural gas only.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.



SECTION G. Emission Restriction Summary.

No emission restrictions listed in this section of the permit.



SECTION H. Miscellaneous.

The following activities have been exempted from work practice standards, and testing, monitoring, record keeping, and reporting requirements:

- * Natural Gas-fired Space Heaters
- * Natural Gas-fired Water Heaters
- * Paper Trimming Collection Operations controlled by Cyclone & Panel Filter (indoor exhaust)
- * Air Conditioning Units
- * Air Ventilation Systems
- * Portable Space Heaters
- * Electrically-operated Equipment
- * Internal Combustion Engines for Mobile Vehicles
- * Office and Cafeteria Equipment
- * Maintenance Activities
- * Machine Shop Equipment
- * Fire Protection Equipment & Activities
- * Emergency Generator(s)
- * Laboratory Exhaust Hoods

The following serves as a description of the Source IDs:

Source IDs 102, 103, 104, 105, and 106 were previously the subject of RACT Operating Permit No. 67-2021.

Source IDs 031A and 031B was previously the subject of Operating Permit No. 67-302-042. This Operating Permit was revoked on 12/27/93.



***** End of Report *****
